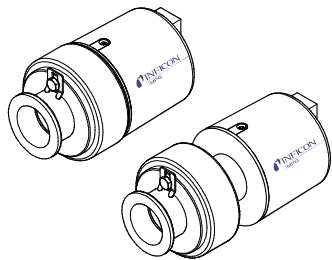


Inverted Magnetron Pirani Gauge

MPG400

MPG401

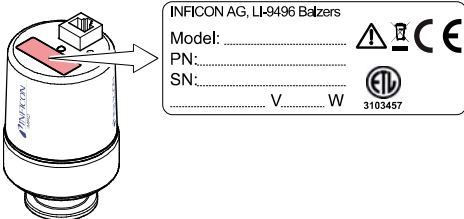


Instruction Sheet
Incl. EU Declaration of Conformity

tima48e1-b (2017-07)

Product Identification

In all communications with INFICON, please specify the information on the product nameplate. For convenient reference copy that information into the space provided below.



Validity

This document applies to products with the following part numbers:

MPG400 (FPM sealed)	MPG401 (all-metal)
351-010 (DN 25 ISO-KF)	351-020 (DN 25 ISO-KF)
351-011 (DN 40 ISO-KF)	351-021 (DN 40 ISO-KF)
351-012 (DN 40 CF-F)	351-022 (DN 40 CF-F)

The part number (PN) can be taken from the product nameplate.

If not indicated otherwise in the legends, the illustrations in this document correspond to the product with part number 351-010. They apply to the other products by analogy.

We reserve the right to make technical changes without prior notice.

All dimensions in mm.

Intended Use

The Inverted Magnetron Pirani Gauges MPG400 and MPG401 have been designed for vacuum measurement in the pressure range of 5×10^{-9} ... 1000 mbar.

The Inverted Magnetron Pirani Gauges must not be used for measuring flammable or combustible gases which react in air.

The gauges can be operated in connection with an INFICON Vacuum Gauge Controller of the VGC40x / VGC50x series, or with another controller.

Functional Principle

The gauges consist of two separate measurement systems (Pirani and cold cathode system) the signals of which are combined in such a way that one measurement signal is output. The Pirani measurement circuit is always on.

Safety

Symbols Used



Information on preventing any kind of physical injury.



WARNING

Information on preventing extensive equipment and environmental damage.



Caution

Information on correct handling or use. Disregard can lead to malfunctions or minor equipment damage.

Personnel Qualifications



Skilled personnel

All work described in this document may only be carried out by persons who have suitable technical training and the necessary experience or who have been instructed by the end-user of the product.

General Safety Instructions

- Adhere to the applicable regulations and take the necessary precautions for the process media used.
Consider possible reactions between the materials and the process media.
Consider possible reactions (e.g. explosion) of the process media due to the heat generated by the product.
- Adhere to the applicable regulations and take the necessary precautions for all work you are going to do and consider the safety instructions in this document.
- Before beginning to work, find out whether any vacuum components are contaminated. Adhere to the relevant regulations and take the necessary precautions when handling contaminated parts.



DANGER: magnetic fields

Strong magnetic fields can disturb electronic devices like heart pacemakers or impair their function.



Maintain a safety distance of ≈ 10 cm between the magnet and the heart pacemaker or prevent the influence of strong magnetic fields by anti-magnetic shielding.

Communicate the safety instructions to all other users.

Liability and Warranty

INFICON assumes no liability and the warranty becomes null and void if the end-user or third parties

- disregard the information in this document
- use the product in a non-conforming manner
- make any kind of interventions (modifications, alterations etc.) on the product
- use the product with accessories not listed in the product documentation.

The end-user assumes the responsibility in conjunction with the process media used.

Gauge failures due to contamination, as well as expendable parts (filament), are not covered by the warranty.

Technical Data

Measurement range (air, N ₂)	5×10^{-9} ... 1000 mbar
Accuracy (N ₂)	$\pm 30\%$ (in the range 1×10^{-8} ... 100 mbar)
Repeatability	$\pm 5\%$ (in the range 1×10^{-8} ... 100 mbar)

Output signal (measuring signal)	0 ... +10.5 V
Voltage range	1.82 ... 8.6 V
Measurement range	logarithmic, 0.6 V/decade
Voltage vs. pressure	<0.5 V no supply
Error signal	>9.5 V Pirani sensor defective (filament rupture)

Output impedance	$2 \times 10 \Omega$
Minimum loaded impedance	10 k Ω , short-circuit proof (pressure dependent)
Response time	<10 ms
p > 10^{-6} mbar	
p = 10^{-8} mbar	≈ 1000 ms

Identification gauge	85 k Ω , referenced to supply common
Status	pin 6

p > 10^{-2} mbar Pirani-only mode	Low = 0 V
p < 10^{-2} mbar Cold cathode not ignited Pirani-only mode	Low = 0 V
p < 10^{-2} mbar Cold cathode ignited Combined Pirani / cold cathode mode	High = 15 ... 30 V (dc)
LED	High voltage on (LED on)

Supply



The gauge may only be connected to power supplies, instruments or control devices that conform to the requirements of a grounded extra-low voltage (PELV). The connection to the gauge has to be fused ¹⁾.

Voltage at the gauge	15 ... 30 V (dc) (ripple ≤ 1 V _{pp})
Power consumption	≤ 2 W
Fuse ¹⁾	≤ 1 AT

Voltage at the supply unit with maximum cable length	16 ... 30 V (dc) (ripple ≤ 1 V _{pp}) ²⁾
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Adjustment	
Potentiometer <HV>	adjustment under 10^{-4} mbar
Potentiometer <ATM>	adjustment at atmospheric pressure

Electrical connection	FCC68 socket, 8 poles
Sensor cable	8 poles, shielded
Line length	≤ 50 m (8 $\times$ 0.14 mm ²)

Operating voltage	≤ 3.3 kV
Operating current	≤ 500 μ A

Grounding concept	→ "Electrical Connection"
Vacuum connection – measuring common	connected via 10 k Ω (max. voltage differential with respect to safety ± 50 V accuracy ± 10 V)

Supply common – signal common	conducted separately
-------------------------------	----------------------

Materials exposed to vacuum	
Vacuum connection	stainless steel
Measurement chamber	stainless steel
Feedthrough isolation	ceramic
Internal seal	
MPG400	FPM 75
MPG401	Ag, Cu, soft solder (Sn, Ag)
Anode	Mo
Ignition aid	stainless steel
Pirani measurement tube	Ni, Au
Pirani filament	W

Mounting orientation	any
----------------------	-----

¹⁾ INFICON controllers fulfill these requirements.

²⁾ The minimum voltage of the power supply unit must be increased proportionally to the length of the sensor cable.

Internal volume	≈ 20 cm ³
Pressure	≤ 10 bar (absolute), limited to inert gases

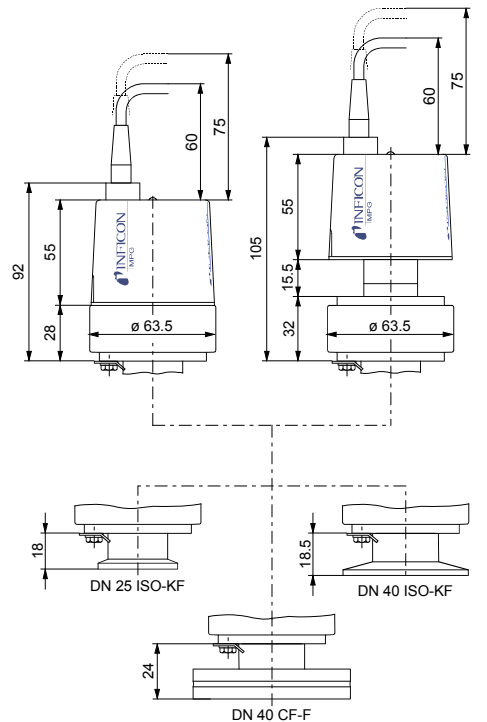
Temperatures	
Operation ²⁾	+5...+55 °C
Bakeout	150 °C (without electronics and magnetic shielding)
Pirani filament	120 °C
Storage	-40...+65 °C

Relative humidity	$\leq 80\%$ at temperatures $\leq +31$ °C decreasing to 50% at +40 °C
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Use	indoors only altitude up to 2000 m
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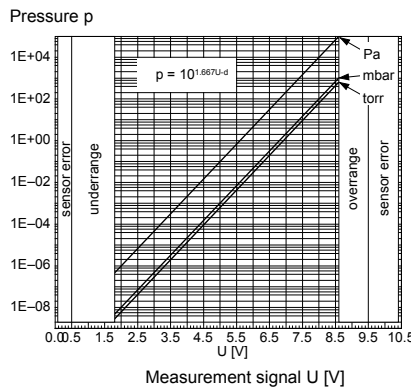
Type of protection	IP 40
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Dimensions [mm]



Weight					
351-010	≈ 700 g	351-020	≈ 730 g		
351-011	≈ 720 g	351-021	≈ 750 g		
351-012	≈ 980 g	351-022	≈ 1010 g		

Measuring Signal vs. Pressure

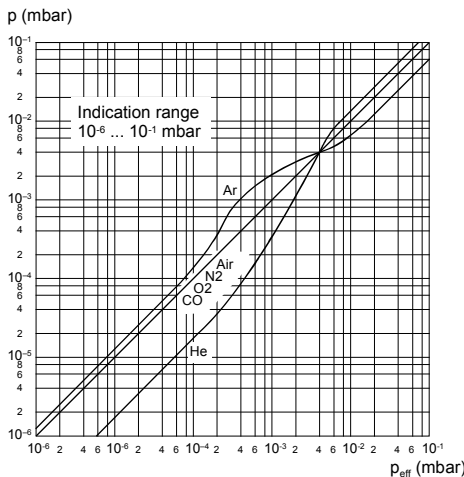
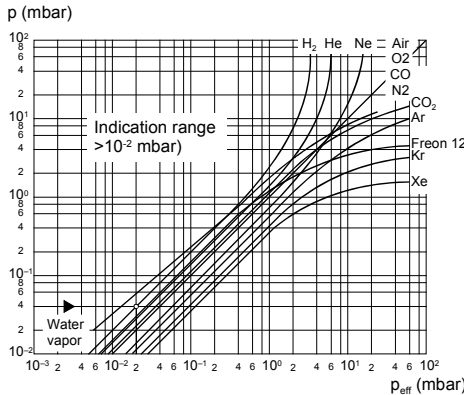


$$p = 10^{1.667 \times U - d} \Leftrightarrow U = c + 0.6 \log_{10} p$$

	mbar	Pa	Torr
d	11.33	9.33	11.46
c	6.8	5.6	6.875

valid in the range 5×10^{-9} mbar <p< 1000 mbar
 3.8×10^{-9} Torr <p< 750 Torr
 5×10^{-7} Pa <p< 1×10^5 Pa

Gas Type Dependence



In the range below 10^{-6} mbar, the pressure indication is linear.
For gases other than air, the pressure can be determined by means of a simple conversion formula:

$$p_{\text{eff}} = K \times \text{pressure reading}$$

Gas type	Air (O ₂ , CO, N ₂)	Xe	Kr	Ar	H ₂	Ne	He
K (mean values)	1.0	0.4	0.5	0.8	2.4	4.1	5.9

Installation

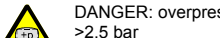
Vacuum Connection



DANGER: overpressure in the vacuum system >1 bar

Injury caused by released parts and harm caused by escaping process gases can result if clamps are opened while the vacuum system is pressurized.

Do not open any clamps while the vacuum system is pressurized. Use the type of clamps which are suited to overpressure.



DANGER: overpressure in the vacuum system >2.5 bar

KF flange connections with elastomer seals (e.g. O-rings) cannot withstand such pressures. Process media can thus leak and possibly damage your health.

Use O-rings provided with an outer centering ring.



DANGER



The gauge must be electrically connected to the grounded vacuum chamber. This connection must conform to the requirements of a protective connection according to EN 61010:

- CF connections fulfill this requirement.
- For gauges with a KF flange, use a conductive metallic clamping ring



Caution



Caution: vacuum component
Dirt and damages impair the function of the vacuum component.
When handling vacuum components, take appropriate measures to ensure cleanliness and prevent damages.



Caution



Caution: dirt sensitive area
Touching the product or parts thereof with one's bare hands increases the desorption rate. Always wear clean, lint-free gloves and use clean tools when working in this area.



WARNING



WARNING: electric arcing
Helium may cause electric arcing with detrimental effects on the electronics of the product.
Before performing any tightness tests put the product out of operation and remove the electronics unit.

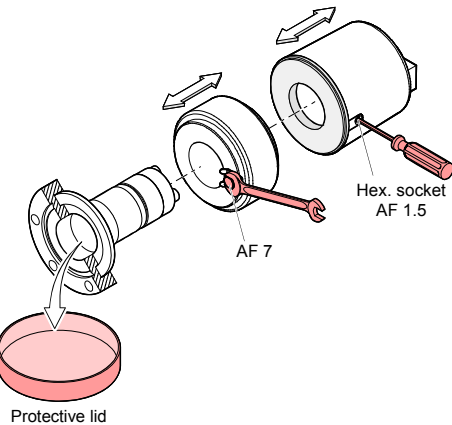


The gauge may be mounted in any orientation. To keep condensates and particles from getting into the measuring chamber preferably choose a horizontal to upright position and possibly use a seal with a centering ring and filter.



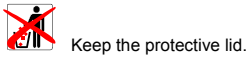
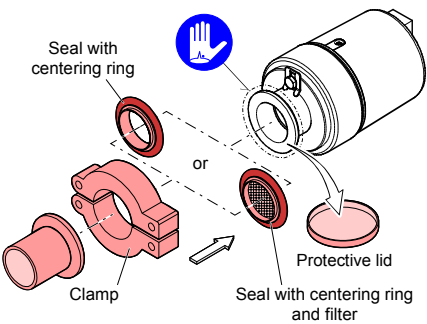
When making a CF flange connection, it can be advantageous to temporarily remove the electronics and the magnet unit (→ Operating Manual tina48e1).

Remove the protective lid and install the product at the vacuum system.



Keep the protective lid.



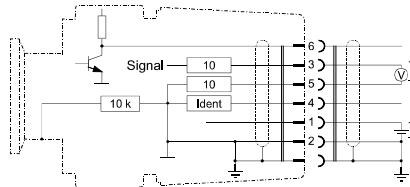


If adjustment should be possible after the gauge has been installed, be sure to install it so that potentiometers <HV> and <ATM> can be accessed with a screwdriver (→ "Adjusting the Gauge").

Electrical Connection

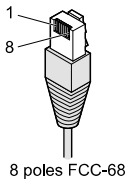
Make sure the vacuum connection is properly made (→ "Vacuum Connection").

- If no sensor cable is available, make one according to the following diagram.



Electrical connection

- | | |
|----------|----------------------------------|
| Pin 1 | Supply (15 ... 30 V (dc)) |
| Pin 2 | Supply common |
| Pin 3 | Signal output (measuring signal) |
| Pin 4 | Identification |
| Pin 5 | Signal common |
| Pin 6 | Status |
| Pin 7, 8 | n.c. |



- Connect the gauge to the controller using the sensor cable.

Operation

When the supply voltage is applied, the measuring signal is available between pins 3 and 5. Over the whole measurement range, the measuring signal is output as a logarithm of the pressure (measuring signal vs. pressure → "Technical Data").

Allow for a stabilizing time of ≈10 minutes. Once the gauge has been switched on, permanently leave it on irrespective of the pressure.

- The Pirani measurement circuit is always on.
- The cold cathode measurement circuit is controlled by the Pirani circuit and is activated only at pressures <1×10⁻² mbar.

Gas Type Dependence

The measurement value depends on the type of gas being measured. The value displayed is accurate for dry air, O₂, CO and N₂. It can be mathematically converted for other gases (→ "Technical Data").

If the gauge is operated in connection with an INFICON vacuum gauge controller, a calibration factor can be entered for correction of the reading.

Ignition Delay

When cold cathode measurement systems are activated upon switching the gauge on, an ignition delay occurs, which is typically:

- | | |
|-------------------------|--------------|
| 10 ⁻⁵ mbar | ≈ 1 second |
| 10 ⁻⁷ mbar | ≈ 20 seconds |
| 5×10 ⁻⁹ mbar | ≈ 2 minutes |

As long as the cold cathode measurement circuit has not yet ignited, the measurement value of the Pirani is output as measuring signal ("Pirani underrange" is displayed for pressures <5×10⁻⁴ mbar).

Adjusting the Gauge

The gauge is factory-calibrated. If used under different climatic conditions, through extreme temperatures, aging or contamination, and after exchanging the sensor, the characteristic curve can be offset and readjustment may become necessary.

The cold cathode measurement circuit, which is dominant for low pressures (<1×10⁻³ mbar), is factory-calibrated. By way of contrast, the Pirani measurement circuit can be adjusted. Any adjustment has a negligible effect on the pressure range between approx. 10⁻² mbar and 10² mbar.

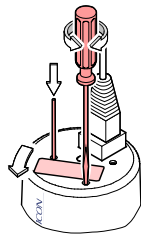
- If you are using a seal with centering ring and filter, check that they are clean or replace them if necessary (→ "Deinstallation").

- Activate the gauge.

- Evacuate it to p < 10⁻⁴ mbar and wait at least 10 minutes.

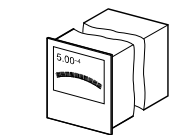
- Turn the nameplate counter-clockwise until the mechanical stop is reached.

-



While depressing the tactile switch with a cylindrical pin (ø ≈ 3 mm), adjust the <HV> potentiometer by means of a 1.5 mm screwdriver ...

... to 4.20 V or ... to 5×10⁻⁴ mbar

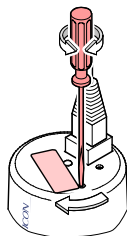


After that, turn the potentiometer counter-clockwise by 1/3 of a turn.

- Vent the gauge with air or nitrogen to atmospheric pressure, and wait at least 10 minutes.

- Turn the nameplate clockwise until the mechanical stop is reached.

-

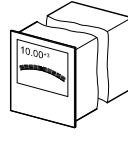


Using the 1.5 mm screwdriver, adjust the <ATM> potentiometer ...

... to 8.60 V

or

... to 1×10³ mbar



- Turn the nameplate back to its original position (it catches).

Deinstallation

STOP DANGER



DANGER: contaminated parts

Contaminated parts can be detrimental to health and environment.

Before beginning to work, find out whether any parts are contaminated. Adhere to the relevant regulations and take the necessary precautions when handling contaminated parts.

Caution



Caution: vacuum component

Dirt and damages impair the function of the vacuum component.

When handling vacuum components, take appropriate measures to ensure cleanliness and prevent damages.

Caution



Caution: dirt sensitive area

Touching the product or parts thereof with one's bare hands increases the desorption rate.

Always wear clean, lint-free gloves and use clean tools when working in this area.

- Vent the vacuum system.

- Put the gauge out of operation and unplug the sensor cable.

- Remove the gauge from the vacuum system and place the protective lid.



When deinstalling a CF flange connection, it can be advantageous to temporarily remove the electronics and the magnet unit (→ "Installation").

Maintenance, Troubleshooting

→ Operating Manual tina48e1



If operated at high pressures or under dirty conditions, the gauge must be regularly cleaned.

Gauge failures due to contamination, as well as expendable parts (filament), are not covered by the warranty.

Returning the Product

WARNING



WARNING: forwarding contaminated products
Contaminated products (e.g. radioactive, toxic, caustic or microbiological hazard) can be detrimental to health and environment.

Products returned to INFICON should preferably be free of harmful substances. Adhere to the forwarding regulations of all involved countries and forwarding companies and enclose a duly completed declaration of contamination (Form under www.inficon.com).

Products that are not clearly declared as "free of harmful substances" are decontaminated at the expense of the customer.

Products not accompanied by a duly completed declaration of contamination are returned to the sender at his own expense.

Disposal

STOP DANGER



DANGER: contaminated parts

Contaminated parts can be detrimental to health and environment.

Before beginning to work, find out whether any parts are contaminated. Adhere to the relevant regulations and take the necessary precautions when handling contaminated parts.

WARNING



WARNING: substances detrimental to the environment

Products or parts thereof (mechanical and electric components, operating fluids etc.) can be detrimental to the environment.

Dispose of such substances in accordance with the relevant local regulations.

Separating the components

After disassembling the product, separate its components according to the following criteria:

- Contaminated components
Contaminated components (radioactive, toxic, caustic, or biological hazard etc.) must be decontaminated in accordance with the relevant national regulations, separated according to their materials, and disposed of.
- Other components
Such components must be separated according to their materials and recycled.

ETL Certification



ETL LISTED

The products MPG400 and MPG401

- conform to the UL Standard UL 61010-1 (EMC Directive; Directive relating to electromagnetic compatibility)
- are certified to the CAN/CSA Standard C22.2 No. 61010-1



3103457

EU Declaration of Conformity



We, INFICON, hereby declare that the equipment mentioned below comply with the provisions of the following Directives:

- 2014/30/EU, OJ L 96/79, 29.3.2014 (EMC Directive; Directive relating to electromagnetic compatibility)
- 2011/65/EU, OJ L 174/88, 1.7.2011 (RoHS Directive; Directive on the restriction of the use of certain hazardous substances in electrical and electronic equipment)

Inverted Magnetron Pirani Gauge MPG400 MPG401

Part numbers

351-010	351-020
351-011	351-021
351-012	351-022

Standards

Harmonized and international/national standards and specifications:

- EN 61000-6-2:2005 (EMC: generic immunity standard)
- EN 61000-6-3:2007 + A1:2011 (EMC: generic emission standard)
- EN 61010-1:2010 (Safety requirements for electrical equipment for measurement, control and laboratory use)
- EN 61326-1:2013; Group 1, Class B (EMC requirements for electrical equipment for measurement, control and laboratory use)

Manufacturer / Signatures

INFICON AG, Alte Landstraße 6, LI-9496 Balzers

17 July 2017

17 July 2017

B. Andreanu

M. Truniger

Dr. Bernhard Andreanu
Director Product Evolution

Markus Truniger
Product Manager



LI-9496 Balzers
Liechtenstein
Tel +423 / 388 3111
Fax +423 / 388 3700
reachus@inficon.com
www.inficon.com